



**PRODUCT DATA SHEET**

Date: 04/26/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**60# Green Fluorescent (new 2018) \*\* SC-21 \*\* 40# liner**

Item#: 0049740

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
New York	2.5 K	3"	3"
New York	5 K	3"	3"
New York	10 K	4"	3"
Atlanta	2.5 K	3"	3"
Atlanta	5 K	3"	3"
Atlanta	10 K	4"	3"
Chicago	2.5 K	3"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"
Ontario, CA	2.5 K	3"	3"
Ontario, CA	5 K	3"	3"
Ontario, CA	10 K	4"	3"

Facestock: **60# Green Fluorescent (new 2018)**

A matte, neon bright sheet designed for high visibility and impact printing. This is an alkaline sheet.

	Typical Value
Basis Weight:	60 #/3300 ft <sup>2</sup>
Caliper:	3.8 mils
Tensile MD/CD:	27 / 14 #/inch
Tear MD/CD:	48 / 52 grams

Adhesive: **SC-21**

A robust hot-melt adhesive exhibiting excellent adhesion and quick tack to a broad range of surfaces over a wide application temperature range. It displays the superior converting characteristics of an acrylic and wide web converting is excellent.

	Typical Value
Coat Weight:	14 #/3300 ft <sup>2</sup>
Coat Weight:	20.72 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	48
Loop Tack, oz.:	89

Service Temperature: -50 to 140 °F  
Minimum Application Temperature: 25 °F  
Shear (1000g): 1078 minutes

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Release Liner: **40# liner** A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	<b>Typical Value</b>
Basis Weight:	41 #/3000 ft <sup>2</sup>
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

**Total Product Caliper:** 6.9 mils  
**Product Basis Weight Per MMSI:** 250.74 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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